



Warranty

Capitol Steel's products are made with high quality materials by proficient craftsmen to create an excellent product. They are meticulously welded construction, alkaline washed, degreased, rinsed, phosphate solution applied, rinsed, passivate, rinse, epoxy primer (optional), bake, polyester coating, then baked for a finished product.

Capitol Steel warrants to the original purchaser their redemption through replacement, renewal or issuance of a pro-rated credit. Capitol Steel will not be responsible for any additional time and labor. The choice of redemption method is solely at the discretion of Capitol Steel. If the pro-rated alternative is chosen, the amount will be based on the original cost of materials at the date of purchase multiplied by the appropriate time and exposure factor from the table below:

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| • Coating Warranty – ornamental iron products | |
| ○ Hot rolled steel with one coat of powder | <i>No warranty</i> |
| ○ Hot rolled steel with two coats of powder | <i>One year warranty</i> |
| ○ Pre-galvanized steel with one coat of powder | <i>One year warranty</i> |
| ○ Pre-galvanized steel with one coat primer and one coat of powder | <i>Five year warranty</i> |
| ○ Hot dip galvanized steel with one coat primer and one coat of powder | <i>Ten year warranty</i> |

This warranty only applies to defects resulting from normal use and not from changes caused by installation, alteration of the product, accident, abuse, fire, flood, or acts of God. Use in harsh industrial, coastal, or marine environments is not warranted.

Powder coated products must be maintained to comply (see "Notes" below)

Notes

- Touch up procedure for powder coated ornamental steel fence
 - Grind or sand the powder from the steel 1/2" away from the area to be welded.
 - After welding wire brush affected areas to remove splatter, soot and debris.
 - Lightly sand the powder coat burn back area and wipe affected area with solvent to remove oils and dirt.
 - Prime area with zinc rich primer.
 - Brush or spray oil based paint to weld areas.
 - If repairing scratches and marring, use last three steps
- Touch up procedure for hot-dipped galvanized framework.
 - After welding, wire brush affected areas to remove spatter and soot.
 - Wipe with clean dry cloth.
 - Prime area with zinc rich primer.
 - Touch up primed area according to paint manufactures specifications
- Hot Dip Galvanized Products
 - Products that require hot dip galvanizing may require vent hole(s).
 - The hot dip process may leave a finish on metal that will range from semi-smooth to rough depending on metal thickness. Powder coating may enhance this rough texture appearance.
- Color selection is the responsibility of the owner/contractor. Touch up paint may not be available for some powder coatings.
- Touch up paint (spray cans or quarts) is sold separately.
- Powder coating may not penetrate all areas of fabricated steel products (behind pickets and scrolls, etc.)
- Some styles that bias or "rack" may have areas in the coating that crack the coating leaving exposed areas of bare metal. Pre-galvanized steel is recommended for such applications

